Potassium Recovery Potential of Selected Agroforestry and Organic Wastes in Ibadan, Nigeria

Akindejoye F. (MPH) Hammed T.B. (PhD) Sridhar M.K.C. (Professor)

Department of Environmental Health Sciences, Faculty of Public Health, College of Medicine, University of Ibadan, Ibadan, Nigeria.

doi: 10.19044/esj.2017.v13n6p492 <u>URL:http://dx.doi.org/10.19044/esj.2017.v13n6p492</u>

Abstract

This study explored potassium recovery from agroforestry wastes that may be a cheap alternative to imported ones. The wastes: Plantain Peel (PP), Coconut Fibre (CF), Coconut Shell (CS), Cocoa Pod (CP), Sugarcane Bagasse (SB), Sawdust (SD) and four common wood-fuel species - Antiaris toxicaria (Wd1), Cordia millenii (Wd2), Khayas senegalensis (Wd3) and Milicia excelsa (Wd4) were assessed for their ash content (AC) and moisture content (MC), using standard procedures of AOAC. Atomic Absorption spectrophotometer was used to determine mineral concentrations: potassium, sodium, magnesium, calcium, zinc, lead and iron of the wastes. In addition, efficacy of three methods of extracting potassium from ashes: cold water extraction at 35 $^{\circ}$ C, hot water extraction at 90 $^{\circ}$ C and steam extraction was assessed. Data were analysed using descriptive statistics and correlation test at p<0.05. Wastes with highest values in terms of AC and MC were: CP (AC- 11.62 ± 0.3 %) and SB (MC- 82 ± 2.64 %). The highest concentration of K (mg·kg⁻¹) was found in CP (8,387.50 ± 2.00 mg·kg⁻¹). Cold water extraction gave the most potassium yield (88.44 %) and the highest solid potash content was found in PP (68 500 mg \cdot kg⁻¹) while CP had the highest K concentration $(12.51\pm0.20 \text{ g}\cdot\text{dm}^{-3})$. Cocoa pod, plantain peel and *Cordia millenii* are very good sources of agroforestry/organic wastes for local production of potassium both in terms of solid potash yield and potassium recovery potential. Development of a suitable technology which can be used to extract potassium locally is recommended.

Keywords: Agroforestry waste, Cold water extraction, Organic waste, Potassium recovery, Solid potash content

Introduction

The recovery of resources from agricultural waste is one of the ways by which agricultural wastes can be managed, such management practices tend to reduce waste disposal costs and generate the revenue from the sale of the recovered materials (UNEP, 2009). Potash is the trade term commonly applied to crude potassium carbonate obtained by leaching the ashes of burnt plant and animal bones with water and evaporating the resulting solution to dryness. Local potash is a brownish or blackish substance (due to impurities) but when pure, it is white in appearance. Potash chemical configuration is K_2CO_3 with molecular weight of 138.7 kg·Mol⁻¹. It is a translucent (granular) or white odourless deliquescent solid known in the anhydrous and hydrated forms (Shagal, 2011). That is, it is a white crystalline residue that remains after aqueous extract from ashes has been evaporated (Kevin, 2003). The highest soluble metal is potassium, though this depends on the species of the plant material and the type of soil where the plant grows (Babayemi et al., 2010). Potassium is the seventh most abundant element in the earth and in high demand in several countries of the world. Also, potassium is employed in fertilizer production (as an essential nutrient for plant growth), cement industry, soap making, production of glass, ink, dye and matches, electroplating processes, production of anti-freezing and cleansing agents, production of pesticides for farm crops and leather tanning. In a study, it was revealed that wood waste and ashes took a

In a study, it was revealed that wood waste and ashes took a considerable percentage of solid wastes being generated in Nigeria every day (Babayemi and Dauda, 2009) and on the average, the burning of wood results in 6 to 10 percent ashes (Risse, 2013). Potash content of some plant materials have also been studied in several investigations (Afrane, 1992; Taiwo and Osinowo, 2001; Onyegbado et al., 2002; Adewuyi et al., 2008) and there have been previous studies on the analyses of extracts from ashes (Nwoko, 1980; Kuye and Okorie, 1990; Onyekwere, 1996; Onyegbado et al., 2002). Many of these researchers showed that the extract was chiefly potassium hydroxide with some quantities of sodium hydroxide. However, very few studies have focused on recovery of potassium from agroforestry wastes, including wood waste. Nigeria at present lacks the resources to build a modern alkali plant, following the Federal Government's call out to industries to source their raw materials as much as possible locally. The conventional technology for potassium production is expensive and not sufficiently available in developing countries, whereas the local potash production from agroforestry and organic waste ashes is seen to be cheap and requires no complex technology. Nigeria's local and Industrial agriculture relies on continual use of

Nigeria's local and Industrial agriculture relies on continual use of imported and Non-renewable potassium supply, relatively potassium hydroxide and potassium carbonate used for soap production (Taiwo and Osinowo, 2001). The consequences of relying on imported potassium includes

drain on foreign reserve and insufficient supply due to high capital requirements for the farmers, which renders its inputs into farms unaffordable. In addition, agroforestry wastes are continuously been generated from agricultural activities that are still largely under-utilized and left to rot the field, which causes chronic environmental and health problems. Through the experimental determination, potassium recovery potential from various agroforestry waste ash, Nigeria could drastically reduce her importation of potassium and also generate wealth. The broad objective of this study was therefore to evaluate the recoverable potassium potential of selected agroforestry and other very common organic wastes generated in Nigeria.

Materials and Methods: Study location

Study location The experiments were conducted in the multidisciplinary laboratory of Environmental Health Science Department that is located in the Faculty of Public Health, University of Ibadan, Nigeria. Ibadan is the capital city of Oyo State, the largest indigenous city in West Africa with a total land area of 3,123 km and population of 1,338,659, according to the 2006 census. Ibadan municipality is divided into 11 Local Government Areas (LGAs) consisting of five urban local governments and six semi-urban local governments (Figure 1). The principal inhabitants of the city are of Yoruba ethnic group and majority of them are farmers, traders and civil servants. The farmers produce varieties of agricultural items to meet the food needs and other requirements of the urban population. Ibadan has mean maximum temperature of 26.46 °C with minimum of 21.42 °C, relative humidity of 74.55 % and the mean total rainfall of 1420.06 mm, falling in just about 109 days. There are two peaks for rainfall: June and September. Ibadan was selected as study area because of its high rate of agricultural activities and in turn generation of enormous agro based wastes.

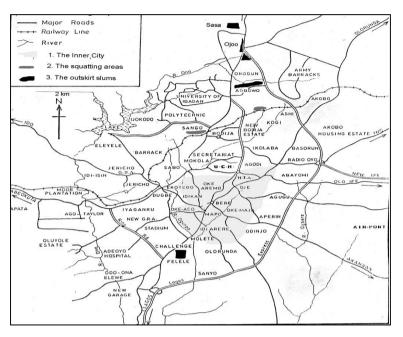


Figure 1: Map of Ibadan Metropolitan area Source: Ministry of Lands, Oyo State (2009)

Ten different agroforestry/organic wastes obtained from various locations within Ibadan metropolis, namely: Coconut shell (CS), Cocoa pod (CP), Plantain peels (PP), Sugarcane bagasse (SB), Coconut fibre (CF), Antiaris toxicaria (Wd1), Cordia millenii (Wd2), Khaya senegalensis (Wd3), Milicia excels (Wd4) and Saw dust (SD) (Figure 2) were utilized in this study. Botanical authentication of the selected wood species was ascertained at the Department of Botany, University of Ibadan, Nigeria. Other materials used included: muffle furnace, oven, toledo mettle weighing balance (\pm 0.001 g detention limit), pH meter, mercury in glass thermometer, filter paper, glass wares and distilled water. Samples of each waste were air dried for 10 days and then pulverized using a laboratory blender, mortar and pestle, depending on the composition of the sample.



Figure 2: Cross section of some of sun-dried waste (A- coconut shell; B- plantain peel; C- cocoa pod; D- sugar cane bagasse and E- Coconut fibre)

Determination of moisture and ash contents

Moisture Content (MC) was determined using hot air oven method and Ash Content (AC) was determined by subtracting the masses of the crucibles and their contents (dried sample/ ash) before (W2) and after (W3) ashing in a pre-heated furnace at 550- 600 $^{\rm O}$ C, for 2 hours.

% Ash content = $\frac{\text{Ash weight (W3)}}{\text{Dried sample wt.(W2)}} \times 100$

Determination of mineral elements in agroforestry/organic waste ashes

The following elements were analysed in each of the waste ash sample: Potassium (K), Calcium (Ca), Magnesium (Mg), Sodium (Na), Zinc (Zn), Lead (Pb) and Iron (Fe). One gram of finely sieved (through 2mm sieve mesh) ash samples of each waste was weighed into a 25 ml volumetric flask and 10 ml of 0.1 N HCL was added. The solution in the conical flask was corked and shaken vigorously to ensure complete mixing. The mixture was filtered through Whatman No. 41 filter paper into a 50 ml and made up to 25 ml mark with distilled water. The solution obtained was then used in the determination of K, Ca, Mg, Na, Zn, Pb and Fe using the Atomic Absorption Spectrophotometer (GBC 902).

Extraction of solid potash from agroforestry/organic waste ashes

Three methods of extracting solid potash from the waste ashes were compared for their efficacy. The methods tested were:

i. cold water extraction,

- ii. hot water extraction, and
- iii. steam extraction.

The general procedure used for the various methods followed those described earlier in previous studies (Adewuyi et al., 2008; Ogundiran et al., 2011; Kumar, 2013). Twenty gram of each ash sample was placed in a 1 litre transparent plastic bottle and 267 ml of distilled water was added at $34 \, ^{\circ}C$ (for cold water extraction) and 90 $^{\circ}C$ (for hot water extraction). The bottle was corked, shaken vigorously and allowed to stand for 12 hours. The resulting clear liquid solution was filtered into the plastic bottle through a filter paper (Whatman No. 41 filter paper) and the alkali components of the extracts were collected. For the steam extraction method (i.e. heating of dissolved solute), 20 g of ash and 267 ml of distilled water were poured into a beaker and stirred with a metal rod for 2 minutes. The mixture was heated slowly on hotplate for a period of 15 minutes and allowed to stand for 12 hours. The comparison of the three extraction methods was carried out on cocoa pod ash which had the highest potassium concentration while cold extraction method was used for the rest of the wastes.

The optimal yield of the three methods was determined by relating the weight of solid potash with potassium concentration in the potash at a constant weight of 3.45 g as follow:

weight of 3.45 g as follow: Optimal yield = $\frac{K \text{ wt. } (g) \text{ X SP wt}}{\text{Constant SP wt}}$

% Optimal yield =
$$\frac{\text{Optimal yield}}{\text{Constant SP wt}} \times 100$$

Where:

K wt = Potassium concentration in gram

SP wt = Weight of Solid potash recovered after ash extract concentration in gram

Constant SP wt= Constant Weight of solid potash utilised at titration (3.45 g)

Estimation of solid potash yield in relation to agroforestry/organic wastes

In relating the solid potash extracted obtainable from each waste, quantity of solid potash was weighed (W1) and the percentage potash yield from each of the waste ash was thus:

% Solid Potash in waste ash $=\frac{W1}{W2} \times 100$

Where:

W1= Weight of solid potash

W2= Weight agroforestry/organic waste ashes

Results and Discussion

Results of ash and moisture contents of the selected wastes are presented in Table 1. The highest ash content was observed in CP (11.62±0.3 %) and the least value was found in CS (1.26±0.1 %). In terms of moisture content, 82 ± 2.64 % was found in SB while the least was found in SD (5±0.5 %). Table 2 shows results of mineral element (K, Na, Mg, Ca, Zn) composition of the wastes. All the wastes exhibited a similar pattern in order of the magnitude of elements they composed of (K > Na > Mg > Ca). As such, potassium was found highest in all the waste especially in CP (8,387.50±2.00 mg·kg⁻¹), followed by PP (7,880.01 ± 4.50 mg·kg⁻¹). This agrees with the findings of Ayeni (2010) in which K had the highest percentage among other elements. Also Oluremi et al. (2012) revealed highest concentration of K in plantain peel among other plants they analysed. Nwoko (1980) and others (Kuye and Okorie, 1990; Onyekwere, 1996; Onyegbado et al. 2002) showed that agroforestry wastes ash extracts consisted chiefly of potassium hydroxide with some quantities of sodium hydroxide, while other metallic ions constituting about 2 % were Ca²⁺, Cr²⁺, B³⁺, Zn²⁺, Fe³⁺, Pb²⁺ and Ni²⁺.

Coconut shell had the highest value of Na (881.03 \pm 1.00 mg·kg⁻¹) followed by CF (683.41 \pm 5.78 mg·kg⁻¹) and SD (313.51 \pm 2.01 mg·kg⁻¹). In addition, *Khaya s* (Wd3) contained highest value of Mg (1,140.03 \pm 3.00 mg·kg⁻¹) while Ca was found highest in Wd2 (708.34 \pm 2.01 mg·kg⁻¹). The Zn was virtually absence in the ashes of all the wastes while lead and iron were not found at all. Trace concentration of Zinc metal was observed only in plantain peel, saw dust and *Antiaris toxicaria* wood specie at values as low as 0.01 mg/L, 0.04 mg/L and 0.01 mg/L respectively (Table 2). On the contrary, Oluremi (2012) recorded Zn concentration for plantain peel as high as 30.70 mg·kg⁻¹; the higher concentration might be due to the soil where the plantain was grown and the materials used in enriching the soil. Similarly, absence of Pb and Fe in all the waste ashes is not consonance with the findings of Oluremi (2012) in which Pb was detected in a trace quantity (0.02 mg·kg⁻¹) in plantain peel. This is an indication that the use of these waste ashes in soap production may not pose risk of heavy metal bioaccumulation to the end users.

Sample	Ash content (%)	Moisture content (%)
РР	9.72 ± 0.22	67.00 ± 1.50
CF	6.64 ± 0.14	34.00 ± 2.60
CS	1.26 ± 0.10	8.00 ± 0.50

					_
	СР	11.62 ± 0.2	3	76.00 ± 2.00	
	SB		96 ± 0.03 82.00 ± 2.6		
SD		4.18 ± 0.02	4.18 ± 0.03 5.00 ± 0.00		
Wd1		1.86 ± 0.02	$0.02 10.00 \pm 0.50$		
	Wd2		3.56 ± 0.02 9.		
Wd3		1.47 ± 0.03		11.00 ± 0.20	
Wd4		6.77 ± 0.20		11.00 ± 0.20	
Key:					_
$\mathbf{PP} = \mathbf{Planta}$	in peel	CP = Cocoa pod	Wd	l =Antiaris toxicaria	
CF= Cocon	ut fibre	SB = Sugarcane Ba	agasse Wd2	2 =Cordia millenii	
CS = Coconut shell		SD = Sawdust	Wd3	3 = Khaya senegalensis	
			Wd4	1 = M excelsa	
Table	2: Mineral	composition of the	agroforestry/org	anic waste Ashes (mg-	kg ⁻¹)
Sample	K	Na	Mg	Ca	Zn
PP 7,88	0.01 ± 4.50	47.68 ± 1.01	0.40 ± 0.10	0.21 ± 0.01	0.01 ± 0.0
CF 5,96	0.07 ± 5.02	683.41 ± 5.78	118.37 ± 1.00	70.9 ± 0.41	0.00 ± 0.00
CS 5,90°	7.49 ± 3.03	881.03 ± 1.00	4.28 ± 0.11	0.34 ± 0.01	0.00 ± 0.00
CP 8,38	7.50 ± 2.00	71.35 ± 1.99	11.71 ± 0.12	0.20 ± 0.00	0.00 ± 0.00
SB 5,392	3.58 ± 4.01	109.69 ± 2.98	258.37 ± 9.23	33.41 ± 1.00	0.00 ± 0.00
SD 5,18	5.84 ± 2.90	313.51 ± 2.01	56.39 ± 1.00	536.82 ± 1.64	0.04 ± 0.00
,	5.39 ± 1.15	75.05 ± 1.00	840.02 ± 1.99	557.12 ± 1.52	0.01 ± 0.00
	3.52 ± 2.32	28.23 ± 0.56	420.17 ± 2.64	708.34 ± 2.01	0.00 ± 0.00
	,497.10	106.04 ± 2.04	$1,140.03 \pm 3.00$		0.00 ± 0.00
	± 2.00	100.01 - 2.01	1,110.05 = 5.0		0.00 - 0.00
	1.56 ± 5.16	113.02 ± 2.01	493.39 ± 1.14	119.05 ± 2.00	0.00 ± 0.00
Key:					
-	in peel	CP = Cocoa pod		= Antiaris toxicaria	

PP = Plantain peel	CP = Cocoa pod	Wd1= Antiaris toxicaria
CF= Coconut fibre	SB = Sugarcane Bagasse	Wd2= Cordia millenii
CS= Coconut shell	SD = Sawdust	Wd3= Khaya senegalensis
		Wd4= M excelsa

The pH of the ash extract, the weight of solid potash and potassium concentration of the solid potash obtained from the three extraction methods when applied to CP ash are presented in Table 3. The pH of ash extracts from the cold, hot and steam extraction methods were: (11.4 ± 0.2) , (11.5 ± 0.3) and (11.6 ± 0.2) respectively. The steam method had the highest pH value while cold extraction had the lowest pH value. The pH measures the concentration of H+ and hydroxide (OH⁻) ions thus increase in temperature might have caused a slight reduction in hydrogen. Also, the hot extraction had the lowest weight of solid potash (5.79 ± 0.01 g) while the cold extraction had the lowest weight of solid potash (5.75 ± 0.10 g). However, in terms of the K concentrations in the solid potash extracted and, consequently, percentage optimal yield, cold extraction method was found the best with 12.21 ± 0.10 g·dm⁻³ and 88.44 ± 0.74 % respectively. It could be inferred from this observation that temperature had effect on the pH of the various extracts; the higher the temperature, the higher the pH of the extract.

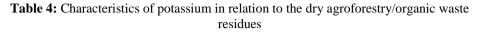
The above observation also implied that pH, but not the quantity of solid potash, could influence the concentration of K obtainable from each extraction method and its percentage optimal yield. This is in line with reports of EPA (1980) and Izquierdo and Xavier (2011) that low pH favours the leaching of most trace metals in their study on the behaviour of ash particles in water. In this study although cold water had the least pH value its potassium concentration was the highest. Similarly, Dodson (2011) reported that potassium extraction from wheat straw ash at 30 $^{\circ}$ C, which is very close to 34 $^{\circ}$ C used for cold water extraction in this study, gave higher potassium concentration (94 %) in comparison to potassium concentration extracted at 60 $^{\circ}$ C which gave a lower concentration. On the other hand, a similar procedure was conducted by Kumar (2013) coffee husk ash, where he revealed that hot water extraction gave the highest yield, this disparity may be due to the type of waste

sample been utilized for the experiments, for this study cocoa pod was used while Kumar (2013) utilized coffee husk ash, thus the impact of temperature on aqueous potassium extraction from ash may be dependent on the substrate been utilized.

Using cold extraction methods for all the wastes, there was variation in the pH of the extracts, solid potash contents and percentage of solid potash obtainable form each waste as well as actual K concentration in each waste (Table 4). Figure 4 depicts K recoverable potential of each waste solid potash with cocoa pod had the highest potassium recovery potential (55.91 ± 0.20 %) whereas *Antiaris toxicaria* had the lowest potential (1.29 ± 0.1 %).

Sample		% Solid Potash yield	Solid Potash content in dry mass	K Conc. (g·dm ⁻³)
	pH Value	-	(mg·kg ⁻¹)	
Plantain peel	11.71 ± 0.3	70.60	68500	9.47±0.89
Coconut fibre	11.34 ± 0.2	31.90	4000	2.97 ± 0.43
Coconut shell	10.57 ± 0.3	28.40	3500	11.68 ± 0.95
Cocoa Pod	11.44 ± 0.3	57.50	66800	12.51±0.20
Sugarcane		1.60		7.81±0.1
Bagasse	9.66 ± 0.2		500	
Saw dust	12.02 ± 0.3	11.80	4900	9.88±0.1
Antiaris toxicaria	8.58 ± 0.4	20.70	3800	0.48 ± 0.09
Cordia millenii	10.39 ± 0.3	3.10	500	5.87±0.1
Khaya s	9.34 ± 0.2	1.60	200	5.64 ± 0.2
Milicia excelsa	10.94 ± 0.3	8.70	5800	3.39±0.1

Table 3: The pH of the solid	potash extracts and efficacy	y of the	extraction methods



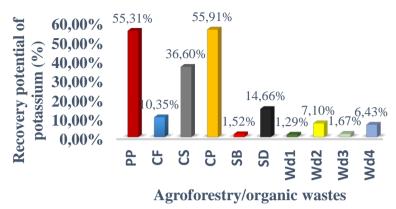


Figure 3: Percentage potassium recovery potential in relation to total potassium concentration in the selected agroforestry/organic wastes

Cold 11. Extraction	" II			
	рН	Solid potash Yield (g)	K Conc. (g·dm ⁻³)	% optimal yields
	44 ± 0.2	5.75±0.10	12.21±0.10	88.44±0.74
Hot 11. Extraction	51 ± 0.3	5.79±0.01	11.49±0.07	83.28±0.50
Steam 11. Extraction	58 ± 0.2	5.76±0.41	10.92±0.01	79.11±0.07

Wd4= M excelsa

The outcome of Spearman's rho correlation coefficient (r) test between ash content, solid potash content, crude potash content and potassium concentration is presented in Table 5. A significantly positive correlation existed between Ash content and solid potash content (r = 0.539) while a weak correlation existed between solid potash and potassium concentration (r = 0.298).

 Table 5: Correlation matrix for ash content, solid potash content and potassium

concentration Variables Ash content % Solid potash Potassium conc. content % % Ash content % 1 0.539** 1 Solid potash content % Potassium conc.% 0.187 0.298 1

******Correlation is significant at the 0.01 level (2-tailed)

Kow

Conclusion

Cocoa pod, plantain peel, among the organic wastes, and Cordia millenii, among the agroforestry waste, are very good sources of wastes for local production of potassium both in terms of solid potash yield and potassium recovery potential. Cold extraction is the most effective method of extracting potassium from agroforestry and organic waste ashes due to its high optimal yield. By increasing the temperature, pH of the extract increases which consequently reduces the concentration of potassium obtainable from any of the three common extraction methods: cold, hot and steam extraction as well as percentage optimal yield of the potassium. The more the quantity of ash content contained in the waste, the more the quantity solid potash extractable from such waste. However, high quantity of potash ash does not indicate high level of potassium that can be recovered from agroforestry or organic waste. Development of a suitable local technology which can be used to extract potassium locally is recommended to complement the substantial quantity of potassium being utilized in agricultural and industrial sectors and conserve Nigerian foreign reserve.

References:

- 1. Adewuyi, G.O., Obi-Egbedi N.O. and Babayemi J.O. (2008). Evaluation of ten different African wood species for potash production. *International Journal of Physical Sciences* Volume 3: page 63-68.
- 2. Afrane G. (1992). Leaching of caustic potash from cocoa husk ash. *Bioresource Technology* 41. 101-104.
- AOAC (Association of official analytical chemist) (2005). Official method of analysis 18th Edition. AOAC International, Gaithersburg, MD, USA, Official method
- 4. Ayeni L.S. (2010). Effect of Cocoa Pod Ash, NPK Fertilizer and their Combinations on Soil Chemical Properties and Yield of Tomato (*lycopersicon lycopersicum*) on Two Soil Types. *New York Science Journal Volume* 3(4): 1-11.
- 5. Babayemi, J.O. and Dauda K.T. (2009). Evaluation of solid waste generation, categories and disposal options in developing countries: A case study of Nigeria. *Journal of applied science in Environmental management* 13: 83-88
- Babayemi J. O., Duada K.T., Nwude D.O., and Kayode A. A. (2010). Evaluation of the composition and chemistry of ash and potash from various plant materials. *A review Journal of Applied sciences* Volume 10(16): page 1820-1824.
- 10(16): page 1820-1824.
 7. Dodson, Jennifer Ruth. (2011).Wheat straw ash and its use as a silica source. Phd Dissertation University of York Chemistry.

- 8. EPA (1980)(Environmental Protection Agency)
- b. EFA (1980) (Elivironmental Frotection Fredericy) <u>http://www.epa.gov/iaq/index.html</u>, Retrieved 8-5-2014
 9. Izquierdo Maria and Xavier Querol. (2011). Leaching behaviour of elements from coal combustion fly ash: an overview. British Geological Survey, Keyworth, Nottingham NG12 5GG
 10. Kevin, M.D. (2003). 28 Projects from the Creation of Fire to the Production of Plastics, Australia: Universal Publisher.
 11 Kerner A (2012). Extension of constrained for matching and for heads
- 11. Kumar A. (2013). Extraction of caustic potash from coffee husk: Process optimization through response Surface methodology. *International Journal Chemical Science*, Volume 11(3): page 1261-1269.
- 12. Kuye, A.O. and Okorie C. (1990). Factors affecting the lixiviation of palm bunch ash as a source of alkali for soap production. *Ife Journal*
- Technology, Volume 3: page 33-37.
 13. Nwoko, V.O. (1980). Chemical processing development, *Proceedings* of the 10th Annual Conference of the Nigerian Society of Chemical Engineers, Nigeria, page 40-53.
- 14. Ogundiran Mary B., Joshua O. Babayemi and Chima G. Nzeribe, (2011). Determination of metal content and an assessment of the potential use of waste cashew nut ash as a source for potash production, BioResources, Peer reviewed article
- 15. Oluremi Olabanji I., Ayodele Oluyemi E. and Solomon Ajayi O. (2012). Metal analyses of ash derived alkalis from banana and plantain peels (*Musa* spp.) in soap making. *African Journal of Biotechnology*, Volume 11(99): page 16512-16518.
- 16. Onyegbado, C.O., Iyagba E.T. and Offor O.J. (2002). Solid soap production using plantain peels ash as source of alkali. *Journal Applied*
- Science Environmental Management, Volume 6: page 73-77.
 17. Onyekwere, C. (1996). Cassava peels ash: An alternative source of alkali in soap Production, Bachelorin Engineering Thesis, Department of Chemical Engineering, University of Port Harcourt, Nigeria.
 18. Risse M. (2013). Best Management Practices for Wood Ash as
- Agricultural Soil Amendment. Bulletin 1142
- 19. Shagal, M. H. (2011). Analytical study of local potash around Yola metropolis of Adamawa state. *Journal of Physical Sciences and* Innovation volume 3: 24-35.
- 20. Taiwo, O.E. and F.A.O. Osinowo. (2001). Evaluation of various agrowastes for traditional soap production. Bioresource Technology, Volume 79: 95-97
- 21. UNEP (United Nations Environment Programme) report. (2009). Air pollution and control